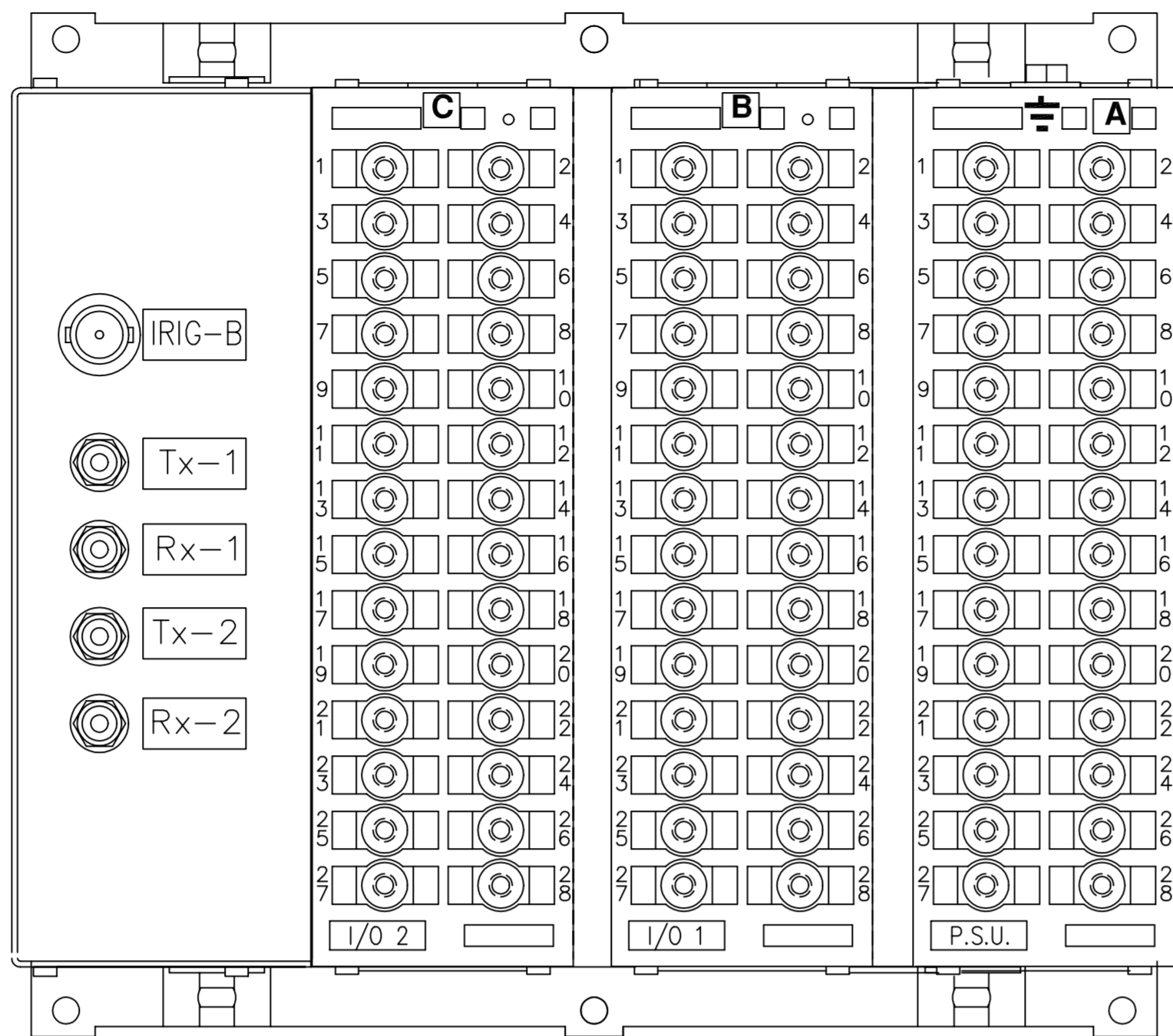


IF IN DOUBT ASK
DO NOT SCALE

A
B
C
D
E
F
G
H
J
K

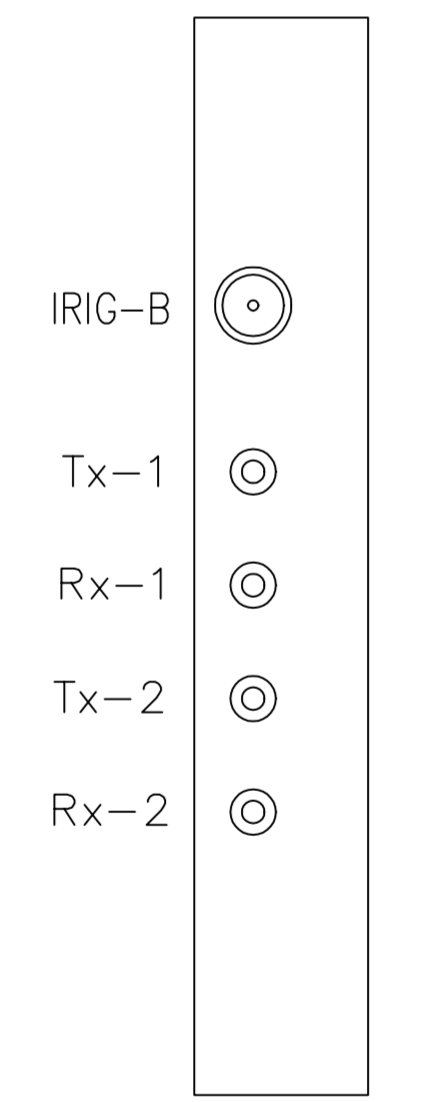


RELAY VIEWED FROM REAR

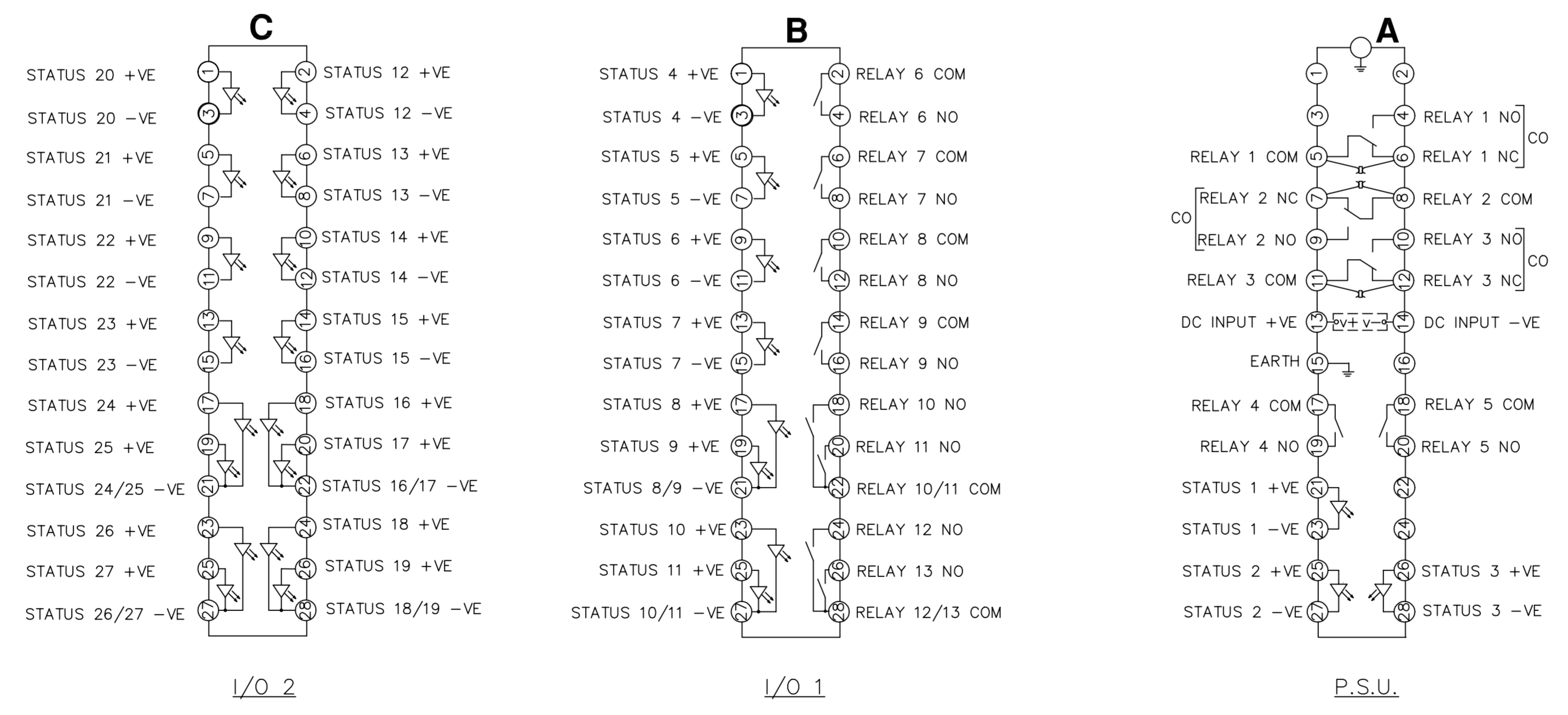
- NOTES
- TERMINALS RECOMMENDED ARE PRE INSULATED & MUST BE CRIMPED USING APPROVED TOOLING. AMP PIDG OR PLASTI GRIP FUNNEL ENTRY (RING TONGUE) FOR M4 FIXING STUD.
 - FOR OUTLINE & DRILLING DRG SEE 2995X10008 (A4).
 - IRIG-B & FIBRE OPTIC CONNECTORS MUST BE DISCONNECTED & FIXING NUTS REMOVED BEFORE WITHDRAWING CONTROLLER MODULE.

SUPPLIER	AMP	CABLE SIZE
AMP	342103	0.25-1.6 SQ MM
AMP	342143	1.0-2.6 SQ MM.

OR ANY OTHER MANUFACTURERS EQUIVALENT TERMINAL.



Controller Module
(SEE NOTE 3)



MODULE LABEL KEY	
ANALOGUE MODULE	NOT FITTED
INPUT/OUTPUT MODULE	I/O 1 etc
P.S.U. & BASIC I/O MODULE	P.S.U.

ABBREVIATIONS	
CT	CURRENT INPUTS
VT	VOLTAGE INPUTS
SI	STATUS INPUTS
CO	CHANGE OVER OUTPUT CONTACTS
NO	NORMALLY OPEN OUTPUT CONTACTS
NC	NORMALLY CLOSED OUTPUT CONTACTS

MATERIAL:
Dimensions in millimetres : Surface texture in micrometres.
Machine where marked ✓
For explanation of dimensions, tolerances, notes etc. see B.S.308.
Limit on untoleranced unmachined dimensions ±
Limits on untoleranced machined dimensions to B.S.4500;
i.e. up to 6±0.1; over 30 to 120±0.3; over 315±0.8;
over 6 to 30±0.2; over 120 to 315±0.5;
General unmachined angular tolerance ±

ABBREVIATIONS
Finish: / Treatment: / Title: TERMINAL ID & WIRING FOR IOTA 100 COMMON SERVICES (27SI,3C0,10N0) E8 CASE.
Original Scale: NTS
First used on: / Similar Articles: / Supersedes: / Drg. No. 2761W11011

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ISSUE	DATE	CHANGE NOTED
1	08/09/03	

DRAWN MMATHER | CHECKED RDW | APPROVED RD.WATSON | DATE 06/02/04 | IE | OPS | PCP | Purch.Spec. | TQ | EAC | CE | STD | A1